## Interfaces

Commutation Signals for Sinusoidal Commutation

The commutation signals $\mathbf{C}$ and $\mathbf{D}$ are taken from the so-called Z1 track and form one sine or cosine period per revolution. They have a signal amplitude of typically $1 \mathrm{~V}_{\mathrm{PP}}$ at $1 \mathrm{k} \Omega$.
The recommended input circuitry of the subsequent electronics is the same as for the $\sim 1 \mathrm{~V}$ PP interface. The required terminating resistor of $Z_{0}$, however, is $1 \mathrm{k} \Omega$ instead of $120 \Omega$. The ERN 1185 and
ERN 1387 are rotary encoders with commutation signals for sinusoidal commutation.

| Interface | Sinusoidal voltage signals $\sim \mathbf{1} \mathbf{V P P}_{\mathbf{P P}}$ |
| :--- | :--- |
| Commutation <br> signals | $\mathbf{2}$ nearly sinusoidal signals $\mathbf{C}$ and $\mathbf{D}$ <br> For signal levels see Incremental Signals $\sim 1 \mathrm{~V}_{P P}$ |
| Incremental signals | See Incremental Signals $\sim 1 \mathrm{~V}_{P P}$ |
| Connecting cable | HEIDENHAIN cable with shielding <br> PUR $\left[4\left(2 \times 0.14 \mathrm{~mm}^{2}\right)+4\left(2 \times 0.14 \mathrm{~mm}^{2}\right)+\left(4 \times 0.5 \mathrm{~mm}^{2}\right)\right]$ <br> Cable length <br> Max. 150 m <br> Propagation time <br> $6 \mathrm{~ns} / \mathrm{m}$ |

## Electronic commutation with Z1 track



Pin layout

| 17-pin HEIDENHAIN coupling or flange socket M23 |  |  |  |  |  | $\mathrm{E}-\mathrm{A}$ |  |  | 14-pin PCB connector |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | Incremental signals |  |  |  |  |  |
| ए- $\square_{-}$ | 7 | 1 | 10 |  | 4 | 11 | 15 | 16 | 12 | 13 | 3 | 2 |
| - | 1b | 7a | 5b | 3 a | 1 | 6b | 2a | 3b | 5 a | 4b | 4a |
|  | $U_{P}$ | Sensor $U_{p}{ }^{1}$ | $0 \mathrm{~V}$ | Sensor $0 V^{11}$ $\rightarrow$ $\qquad$ | Inside shield | A+ | A- | B+ | B- | R+ | R- |
| $\longrightarrow \leqslant$ | Brown/ Green | Blue | White/ Green | White | / | Green/ Black | Yellow/ Black | Blue/ Black | Red/ Black | Red | Black |


|  | Other signals |  |  |  |  |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| ■- | $\mathbf{1 4}$ | $\mathbf{1 7}$ | $\mathbf{9}$ | $\mathbf{8}$ | $\mathbf{5}$ | $\mathbf{6}$ |  |
| $\square$ | $\mathbf{7 b}$ | $\mathbf{1 a}$ | $\mathbf{2 b}$ | $\mathbf{6 a}$ | $/$ | $/$ |  |
|  | $\mathbf{C +}$ | $\mathbf{C}-$ | $\mathbf{D +}$ | $\mathbf{D}-$ | $\mathbf{T +}^{2)}$ | $\mathbf{T}^{2)}$ |  |
| $\square \leqslant$ | Gray | Pink | Yellow | Violet | Green | Brown |  |

Cable shield connected to housing;
$\mathbf{U}_{\mathbf{P}}=$ power supply; $\mathbf{T}=$ temperature
Sensor: The sensor line is connected internally with the corresponding power line.
Vacant pins or wires must not be used!
${ }^{1)}$ Not assigned if a power of 7 to 10 V is supplied via motor-internal adapter cable
${ }^{2)}$ Only for motor-internal adapter cables

