## **Interfaces**

# Fanuc and Mitsubishi Pin Layouts

#### Fanuc pin layout

HEIDENHAIN encoders with the code letter F after the model designation are suited for connection to Fanuc controls with

- Fanuc 01 serial interface with 1 MHz communication rate
- Fanuc 02 serial interface
  with 1 MHz or 2 MHz communication
  rate

15-pin Fanuc co	nnector					17-pin HEIDENHA coupling	IN		110 11 12 1 12 1 12 1 14 14 15 14 14 15 15 14 14 15 15 14 15 15 15 15 15 15 15 15 15 15 15 15 15
		Power	supply		Absolute Position Values				
T	9	18/20	12	14	16	1	2	5	6
	7	1	10	4	-	14	17	8	9
	U <sub>P</sub>	Sensor Up	0 V	Sensor 0 V	Shield	Serial Data	Serial Data	Request	Request
<b></b>	Brown/ Green	Blue	White/ Green	White	-	Gray	Pink	Violet	Yellow

**Shield** on housing; **UP** = power supply voltage

Sensor: The sensor line is connected internally with the corresponding power line

Vacant pins or wires must not be used!

### Mitsubishi pin layout

HEIDENHAIN encoders with the code letter M after the model designation are suited for connection to controls with the

#### Mitsubishi high-speed serial interface.

Mits	20-pin ubishi ector	<b>•</b>			(Reserved	17-pin HEIDENHAIN coupling	<b>=</b>		11 • 1 • 1 1 • 2 1 • 2 1 • 2 1 • 3 1	
			Power	supply		Absolute Position Values				
	10-pin	1	-	2	-	7	8	3	4	
	20-pin	20	19	1	11	6	16	7	17	
		7	1	10	4	14	17	8	9	
		U <sub>P</sub>	Sensor U <sub>P</sub>	0 V	Sensor 0 V	Serial Data	Serial Data	Request frame	Request frame	
=	——€	Brown/Green	Blue	White/Green	White	Gray	Pink	Violet	Yellow	

**Shield** on housing;  $U_P$  = power supply voltage

Sensor: The sensor line is connected internally with the corresponding power line

Vacant pins or wires must not be used!